



# Rubber Glove Factory

Easy Reference Architecture Guide

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**Schneider**  
Electric

### Objective

The purpose of this document is to provide architectural guidance for the design and implementation of electrical distribution system for rubber glove factory with focus on fit-for-purpose solution using Schneider Electric's cost-optimized range of products.

### Target Audience

This reference architecture guide is intended for Contractors and Panel Builders who are responsible for Rubber Glove Factory projects.

## Typical Characteristics of Rubber Glove Factory

#### Plant configuration

- Factory is designed for 4 MVA installed power capacity

#### Network configuration

- MV switchgear
- 2 Nos. MV/LV transformers of 2 MVA
- LV switchgear

#### Alternative power supplies

- A genset is proposed as a back-up power source
- UPS to maintain critical loads supply

## Optimized Performance by Fit-for-Purpose Design

### Electrical Network

The rubber glove factory is designed to receive electrical power through local distribution utility. Power system architecture is a radial configuration with two 2 MVA transformers feeding various subsystems such as building facility and process loads. Emergency diesel generators are provided to feed the essential loads during loss of utility power. For services where no power interruption is permitted, such as CCTV, voice alarm and automation loads, usage of UPS is recommended.

### Digitalization

With the Agile approach of 'just enough design', the selection of cost-conscious digital metering (EasyLogic PM2000 series for incomers and PM1000H series for major loads) together with simple, bundled power monitoring system (EcoStruxure Power Monitoring Expert – Express Edition) to form the foundation of an energy management infrastructure that is scalable, expandable and future-ready. Additionally, with the concept of easy to deploy, easy to use and easy to maintain, this basic but powerful energy and power monitoring system: drives energy usage awareness by turning metering data into actionable information; presents energy usage and consumption through easy-to-interpret graphical dashboards and reports that help kick off the sustainability journey; and identify areas of abnormal power consumption and highlight possible areas of improvement in order to reach energy efficiency and conservation goals. Optionally, it is cloud-ready for EcoStruxure Facility Expert SaaS.

# Electrical Distribution and Digital Architectures and System

## Edge Control Software

EcoStruxure  
Power Monitoring Expert  
Express Edition



## Cloud-based Software and App

EcoStruxure  
Facility Expert

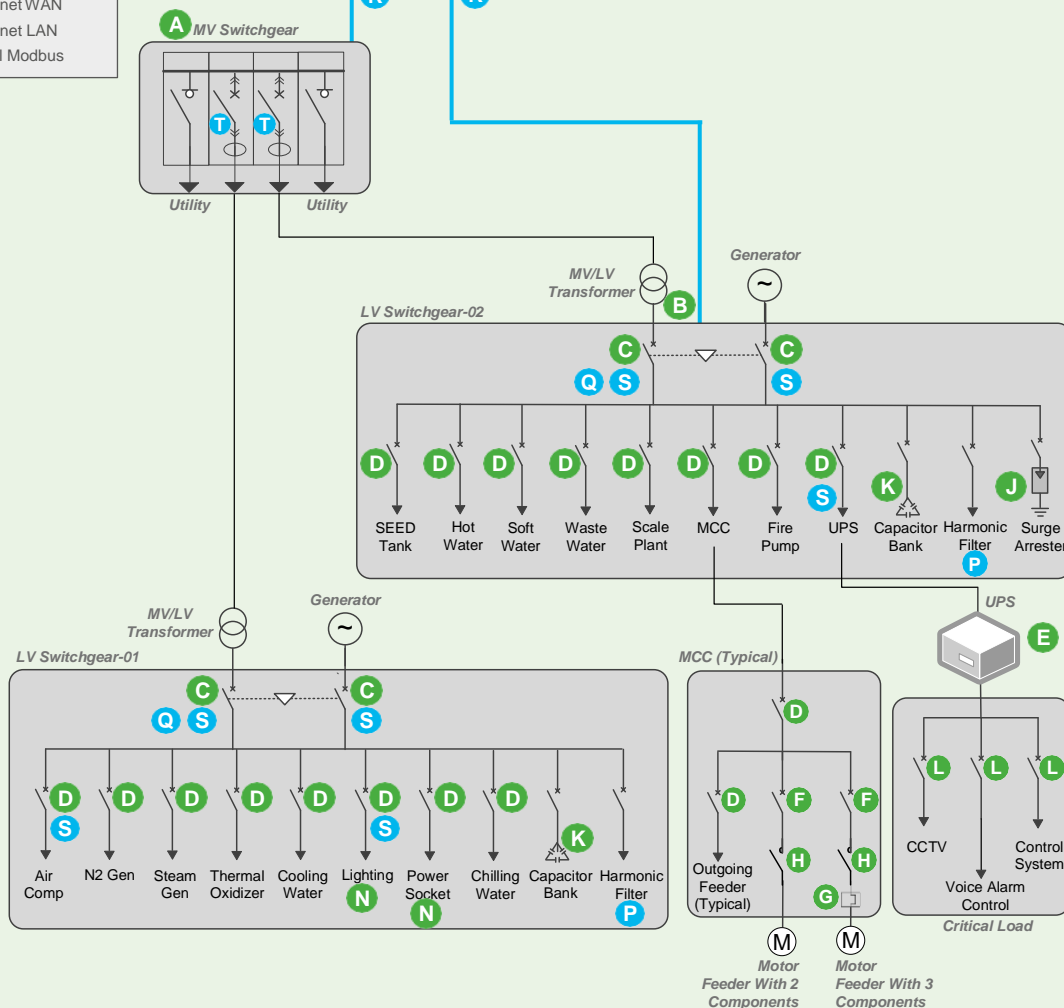


## Electrical and Digital Architecture

Rubber Glove Factory description

4 MVA installed power capacity

— Ethernet WAN  
— Ethernet LAN  
— Serial Modbus



MV Switchgear



Minera MV/LV  
Transformer



EasyPact MVS  
ACB



EasyPact CVS  
MCCB



Easy UPS  
1 Ph & 3 Ph



Easy TeSys  
Power



Easy TeSys  
Protect



Easy TeSys  
Control

● Equipment

● Connected devices



Surge  
Arrester



EasyLogic PFC  
Capacitor



Easy 9



Wiring  
Devices



EasyLogic  
APF



EasyCom



Panel Server  
Gateway



EasyLogic  
Power Meter



PowerLogic P1

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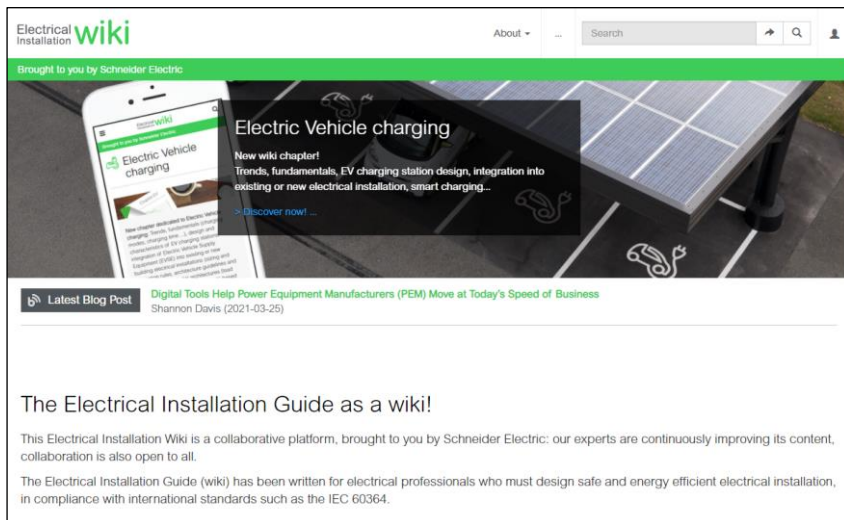
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## Schneider Electric Offers

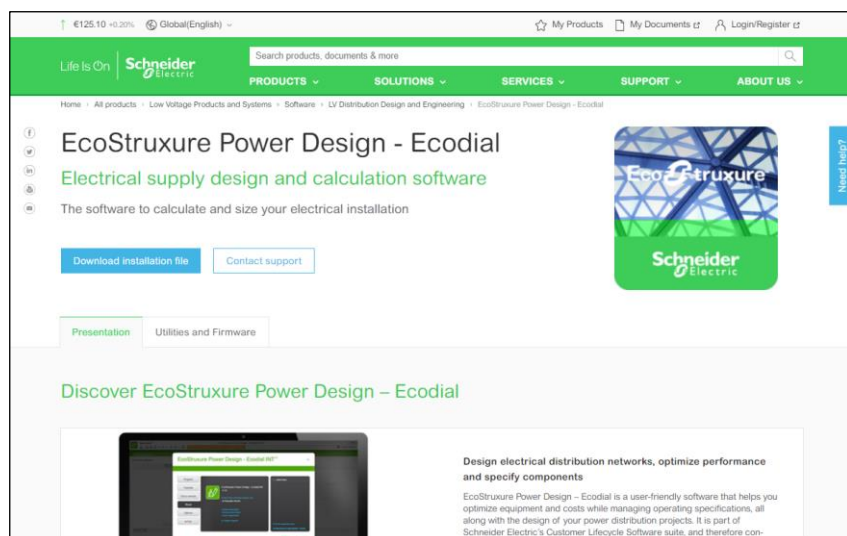
Products		
Panel Type	Description	More Information
MV Switchgear	Medium Voltage Switchgear	<a href="#">Link</a>
MV/LV Transformer	Description	More Information
Minera	Oil-Immersed transformer, ground mounted, up to 3.15 MVA – 36 kV	<a href="#">Link</a>
Circuit Breakers	Description	More Information
EasyPact MVS	Air Circuit Breaker 630 A to 4000 A	<a href="#">Link</a>
EasyPact CVS	Molded Case Circuit Breaker 16 A to 630 A	<a href="#">Link</a>
EasyPact EXE	Vacuum Circuit Breaker up to 17.5 kV	<a href="#">Link</a>
EasyTeSys Power	Thermal-magnetic motor circuit breaker up to 15 kW	<a href="#">Link</a>
UPS	Description	More Information
Easy UPS Single Phase	Uninterruptible Power Supply 1 Ph	<a href="#">Link</a>
Easy UPS Three Phase (3S)	Uninterruptible Power Supply 3 Ph, 10-40 kVA	<a href="#">Link</a>
Easy UPS Three Phase Modular	Uninterruptible Power Supply 3 Ph - Modular, 50-250 kW	<a href="#">Link</a>
Overload Relay	Description	More Information
Easy TeSys Protect	Thermal overload relays from 0.1 to 630 A	<a href="#">Link</a>
Contactors	Description	More Information
Easy TeSys Control	Contactors up to 630 A for AC3 and 1000 A for AC1 applications	<a href="#">Link</a>
PFC / Capacitors	Description	More Information
EasyLogic PFC Capacitor Banks	Smart low voltage capacitor banks	<a href="#">Link</a>
EasyLogic PFC Capacitor	LV Capacitors for power factor correction	<a href="#">Link</a>
Final Distribution	Description	More Information
Easy9	MCB, RCD, Switches and Surge Protection Devices	<a href="#">Link</a>
Wiring Devices	Light Switches and Electrical Sockets	<a href="#">Link</a>
Surge Arrester	Description	More Information
Acti9 iPRD	Modular Surge Arrester Type 2 or 3, from 8 kA to 65 kA	<a href="#">Link</a>
Harmonic Filter	Description	More Information
EasyLogic APF	Active Harmonic Filtering for commercial buildings, light industry etc.	<a href="#">Link</a>
Communication Module	Description	More Information
EasyCom	Communication module for EasyPact MVS	<a href="#">Link</a>
Power Meters & Gateways	Description	More Information
EasyLogic PM1000H	Digital Panel Meter, both LCD and LED displays available	<a href="#">Link</a>
EasyLogic PM2000	Digital Panel Meter, both LCD and LED displays available	<a href="#">Link</a>
EcoStruxure Panel Server	Serial to Ethernet, Cloud Connectivity, Data logger, Energy Server	<a href="#">Link</a>
Protection Relay	Description	More Information
PowerLogic P1	Overcurrent, Earth Faults and Voltage Protection Relays	<a href="#">Link</a>
Edge-Control and Cloud-based Software		
Software Systems	Description	More Information
EcoStruxure Power Monitoring Expert Express Edition	PME Express Edition is an on-premise solution for basic power monitoring and energy management that can be commissioned in hours. It is built to introduce an entry level of EcoStruxure Power to transactional channels and allows future expansion opportunities to take advantage of the full range of EcoStruxure Power applications and benefits	<a href="#">Link</a>
EcoStruxure Facility Expert	Facility Expert Energy is a web-application to monitor and analyze energy. The main energy features include energy consumption and costs monitoring (main, usage, zone, meter), alerts on energy consumption over target, multi-site comparison capability, energy site performance versus standards, power demand and power factor monitoring and monthly score cards.	<a href="#">Link</a>

## Useful Tools and Documentation

As part of the full engineering package, accompanying this reference architecture guide are single line diagram (SLD) in both CAD and PDF formats and EcoStruxure Power Design project file in EAC format.



[Electrical Installation Guide](#)



[EcoStruxure Power Design](#)

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